

# Starch Industry "JABUKA" Pančevo

# PRODUCT SPECIFICATION GLUCOSE-FRUCTOSE SYRUP F26

No: SP.32

Issue No. 02/Date: November 2014.

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1. Product Identification

Commercial Name: Glucose-Fructose Syrup F26
Product Name: Glucose-fructose syrup

**Barcode:** 8606105499378

Organoleptic properties: Viscous, colorless to bright yellow liquid, of neutral scent and sweet taste.

Chemical composition: Syrup F26 is a mixed product, made from purified starch hydrolysate obtained from corn;

Its composition is a mixture of glucose, fructose, maltose and higher carbohydrates.

# 2. Physical and chemical characteristics

| NAME / unit                       | Value  | Limits    | Analysis Method                             |
|-----------------------------------|--------|-----------|---|
| Dry Substance (%)                 | -      | 80 – 83   | MI.53 - SRPS EN ISO 1743 -<br>Refractometry |
| pH value                          | -      | 4.0 - 5.5 | MI.55 - Potenciometry                       |
| SO <sub>2</sub> (mg/kg)           | max 10 | -         | MI.54 – Acidimetry                          |
| Tipical carbohydrate composition: |        |           |   |
| Fructose on DS content (%)        | -      | 26 – 31   | HPLC  |
| Glucose on DS content (%)         | -      | 35 – 40   | HPLC  |
| Maltose on DS content (%)         | -      | 15 – 20   | HPLC  |
| Heavy metals content              |        |           |   |
| Lead (mg/kg)                      | -      | max 0.5   | ICP/MS – BS EN 15763                        |
| Arsenic (mg/kg)                   | -      | max 1     | ICP/MS – BS EN 15763                        |
| Copper (mg/kg)                    | -      | max 2     | ICP/MS – VM/MET 865                         |
| Microbiological criteria          |        |           |   |
| Molds (CFU/g)                     | -      | max 100   | ISO/FDIS 21527-2                            |
| Enterobacteriaceae (CFU/g)        | -      | max 10    | SRPS ISO 21528-1                            |
| Number of aerobic colony (CFU/g)  | -      | max 1000  | SRPS EN ISO 4833                            |
| Salmonella spp (/25g)             | Absent | -         | SRPS EN ISO 6579                            |

### 3. Legal Acts

The product is in accordance with these regulations:

- 3.1 Regulation of the quality of starch and starch products for food industry Official Gazette of the SRJ no. 33/95; Official Gazette of the SCG no. 56/03, 4/04
- 3.2. Regulation on food additives, Official Gazette of the RS no. 63/13
- 3.3 Law on Food Safty, Official Gazette of the RS no. 41/09
- 3.4 Regulation on general and special conditions of hygiene of food at any stage of production, processing and trade Official Gazette of the RS no. 72/10
- 3.5 Regulations on food hygiene requirements, Official Gazette of the RS no. 73/10
- 3.6 Regulation on the maximum allowable residues of pesticides in food and animal feed and of food and animal feed which is determined by the maximum allowable amounts of residues of plant protection

  Official Gazette of the RS no. 29/14, 37/14, 39/14, 72/14
- 3.7 Regulations on the general declaration and marking of packed foodstuffs, Official Gazette of the RS no. 85/13
- 3.8 Law on Genetically Modified Organisms, Official Gazette of the RS 41/2009
- 3.9 Law on safety of Foods and objects for general use Official Gazzete of the RS no. 92/2011
- 3.10 Regulations on limits of radionuclide content in drinking water, foodstuffs, feeding stuffs, medicines, general use products, construction materials and other goods placed on the market, Official Gazette of the RS 86/11, 97/13

|                                | Made by:       |                       | Approved: |                     |  |
|--------------------------------|----------------|-----------------------|-----------|---------------------|--|
| Name                           | Sanja Stefanov |                       |           | Ljubica Nedeljković |  |
| Signature                      |                |                       |           |                     |  |
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#### 4. Packaging

Bulk; storage tanks; tank of materials for food purposes; PET packaging 25-280 kg

# 5. Marking/Declaration

Regulations on the general declaration and marking of packed foodstuffs Official Gazette of the RS no. 85/13

# 6. Storage conditions/Transport

**Storage:** Closed reservoirs made out of the food contact grade material; with a vent and a temperature of 40-55 °C. Storage at lower temperatures is allowed for a short time, since there is a possibility of crystallization. Systematic sterilization of the equipment and storage tanks is necessary. Recomended storage temperature for single packaging is above 20°C. Storage at room temperature may require additional heating before use.

**Transport:** The transport is carried out in bulk truck made of food contact grade materials. Links, pipes and pumps must be food contact grade, they must be cleaned before every loading/unloading of the truck.

#### 7. Validity

6 months, in appropriate storage conditions.

# 8. Application

In the production of backed products, especially in biscuits and similar confectionary products.

In the manufacture of soft drinks, which enhances the fruit flavor, there are no changes in taste as in the case of inversion of sucrose in soft drinks.

It can be used in canned fruit, jelly and icecream production.

# 9. Information for Special Needs Customer Group

| Allowenia constituent                              | Used   | as ingredient             | Potential cross contamination |    |
|--|--------|---------------------------|-------------------------------|----|
| Allergenic constituent                             | Yes/No | Nature of the constituent | Yes                           | No |
| Peanuts and products thereof                       | No     |                           |                               | No |
| Crustaceans and products thereof                   | No     |                           |                               | No |
| Fish and products thereof                          | No     |                           |                               | No |
| Eggs and products thereof                          | No     |                           |                               | No |
| Nuts and products thereof                          | No     |                           |                               | No |
| Milk and products thereof (including lactose)      | No     |                           |                               | No |
| Soybeans and products thereof                      | No     |                           |                               | No |
| Cereals containing gluten and products thereof (*) | No     |                           |                               | No |
| Sulphur dioxide and products thereof               | No     |                           |                               | No |
| Celery and products thereof                        | No     |                           |                               | No |
| Sesame seeds and products thereof                  | No     |                           |                               | No |
| Mustard and products thereof                       | No     |                           |                               | No |
| Mollusks and products thereof                      | No     |                           |                               | No |
| Lupin and products thereof                         | No     |                           |                               | No |

<sup>(\*)</sup> Refer to wheat, rye, barley, rice, oats, kamut or their hybridised strains

|           | Made by:       | Approved:           |
|-----------|----------------|---------------------|
| Name      | Sanja Stefanov | Ljubica Nedeljković |
| Signature |                |                     |
|           |                |                     |